

# Work Order ID 68224

Friday, April 08, 2011 2:35:19 PM



Page 1

Item ID: D2649

Accept



Setup Start



Revision ID:

Item Name: Cross Bolt Spacer

Stop



Start Date: 4/8/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2649	Rev B1								

100

0.00



Hardinge CNC LATHE SMALL

11.4.13

231

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA214 on cobra machine.

110

0.00



QC2- Inspect parts off machine FAI/FAIB

11.4.13

231

QC

Memo

0.00

Quality Control

120

0.00



QC8- Inspect parts - second check

11/4/13

231

QC

Memo

0.00

Quality Control

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Page 2

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Stop



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Start Date: 4/8/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.

231 0 Ben/04/13

130

0.00



Packaging

Identify as per dwg & Stock Location LG

Memo

0.00

Packaging

\*\*\*STOCK IN SKIDTUBE CELL\*\*\*

231 0 Ben/04/13

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/4/14 J

mf  
11-04-13

# Picklist Print

Page 1

Friday, April 08, 2011 2:35:17 PM

Work Order ID: 68224



Parent Item: D2649



Parent Item Name: Cross Bolt Spacer

Start Date: 4/8/2011

Required Date: 4/11/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP F02.03.26 Added turning on Cobra NG IPP Rev:G 10.05.11  
added cleaning DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased	No			100	f	120.0000	0.2833	59.64211			
6061-T6 RD Tube .375 x.058W													

## Location

## Loc Qty

## Loc Code

MAT014

120

115901

12

116920

108

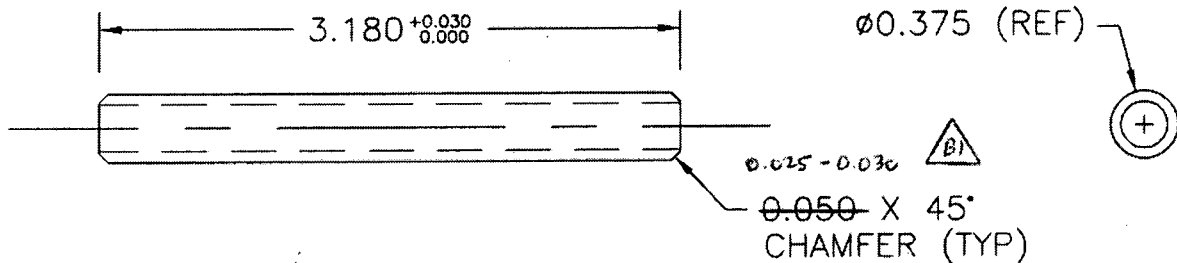
SS  
+ 8.26)



DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<del>CP</del> 02.06.13	REDUCE CHAMFER PER TSR 1296	

RELEASED  
98.01.20 DS

*53'*  
*5 x 12'*



*W/060224*

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

